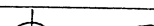



NOTE:

- 1) ENSURE ALL PRESSURE WELDS ARE FULL PENETRATION.
- 2) REFER TO ELCA QCP. E 12484 FOR MANUFACTURING AND VACUUM TESTING SPECIFICATIONS AND NDT. DETAIL.
- 3) 'O'-RING SEATING SURFACES ON SHELL & COVER MAIN FLANGES TO HAVE a SURFACE FINISH OF $\sqrt{N6}$.
- 4) REMOVE SHARP CORNERS AT 'O'-RING SEALING EDGES OF SHELL & COVER MAIN FLANGES.
- 5) SEALING FACES OF SHELL & COVER MAIN FLANGES TO HAVE a SURFACE FLATNESS OF 0,2 mm.
- 6) ENSURE THERE ARE NO RADIAL SCRATCH MARKS ON SEALING SURFACES OF SHELL & COVER MAIN FLANGES.

DRAWING STATUS	ACTIVE:	SIGN:	DATE:
INFORMATION ONLY			
FOR 3rd. PARTY APPROVAL			
PERMIT MATERIAL ORDER			
FOR MANUFACTURE			
AS BUILT			
SUPERSEDED			

												TITLE : VESSEL WELD ASSEMBLY										
										TO SABS 0111		ISSUE	A									
		A	-	WB					92-01-30	DISC NO/FILE NAME	DRG NO : VTFM-11100-122										SHT 1. OF 2	
REVISION DETAILS		ISS	C/NOTE	DRAWN	CHECK	APPR	P.OFF.	DATE		VTFM-05A	SCALE : 1:10										WHEN PLOTTED ON UNLESS OTHERWISE STATED	A2